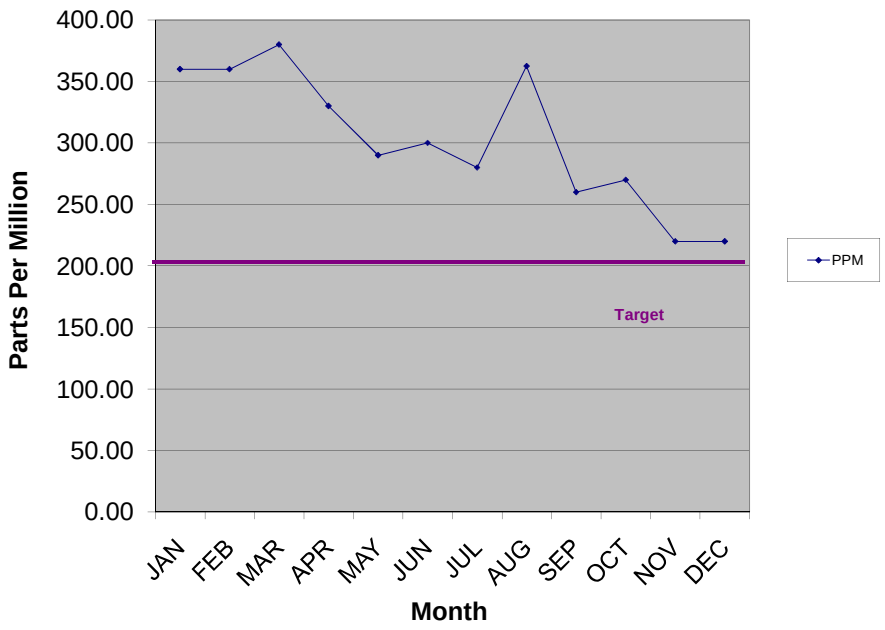
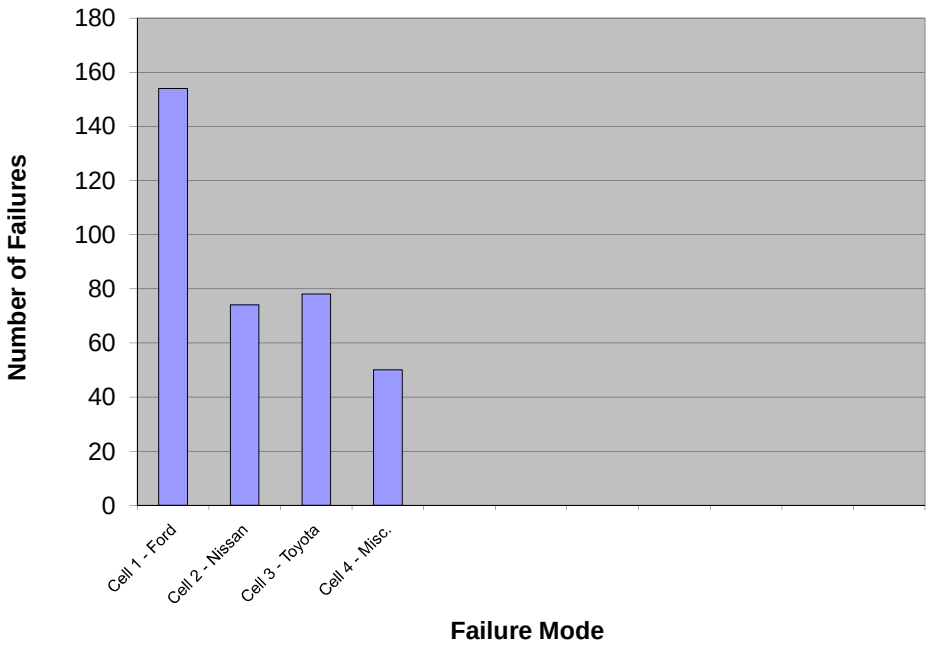
QOS M 1.1: Process; MANUFACTURING

AMCE

KPI: Internal rejects (PPM)



PARETO by Cells



Fault/Area	REF No	Part No	Qty	Action	Nominee	Target Date	Comp %
Ford	1	Numerous	See QOS	Form QOS to assess Causes	AB	3.05	70
Toyota	2	T 122944 R 4335	See QOS	Form QOS to assess Causes	TT	4.05	80

ACTION

FAILURE MODE	Total Current	JAN	FEB	MAR	APR	MAY	JUN	JUL	AUG	SEP	OCT	NOV	DEC
Cell 1 - Ford	154	16	16	18	15	10	10	12	12	11	14	9	11
Cell 2 - Nissan	74	8	8	8	7	7	6	6	7	5	4	5	3
Cell 3 - Toyota	78	8	8	7	7	6	7	6	7	6	6	5	5
Cell 4 - Misc.	50	4	4	5	4	6	7	4	3	4	3	3	3
	0												
	0												
	0												
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	0												
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	0												
	0												
TOTALS REJECTS	356	36	36	38	33	29	30	28	29	26	27	22	22
TOTAL INSPECTED	1180000	100000	100000	100000	100000	100000	100000	100000	80000	100000	100000	100000	100000
PARTS PER MILLION	302.71	360	360	380	330	290	300	280	362.5	260	270	220	220

DATA